



Section I--Violation Data

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|---|--------------------------------|--|
| 1. Date Mo Da Yr 09/25/2014 | 2. Time (24 Hr. Clock) 0800 | 3. Citation/ Order Number 8834101 |
| 4. Served To Jeff Harris, Safety Manager | | 5. Operator STAR MINE OPERATIONS, LLC |
| 6. Mine REVENUE MINE | | 7. Mine ID 05-03528 (Contractor) |
| 8. Condition or Practice | | 8a. Written Notice (103g) <input type="checkbox"/> |

Pursuant to Section 104(e) (1) of the Federal Mine Safety and Health Act of 1977 (Mine Act), you are hereby notified that a pattern of significant and substantial (S&S) violations exists at the Revenue Mine (ID 05-03528). As illustrative of this pattern, the following groups are representative of violations which are of such nature as could have significantly and substantially contributed to the cause and effect of coal or other mine health or safety hazards:

1. The following eighteen (18) citations/orders were issued citing conditions and/or practices that contribute to roof and/or rib hazards: 8756381 (12/5/2013), 8769575 (12/7/2013), 8769593 (12/7/2013), 8769585 (12/7/2013), 8769589 (12/7/2013), 8756383 (12/7/2013), 8769591 (12/7/2013), 8756394 (12/7/2013), 8756395 (12/7/2013), 8757027 (12/10/2013), 6584457

See Continuation Form (MSHA Form 7000-3a)

| | | | |
|--------------|---|-------------------|---------------------------------|
| 9. Violation | A. Health <input type="checkbox"/> Safety <input type="checkbox"/> Other <input type="checkbox"/> | B. Section of Act | C. Part/Section of Title 30 CFR |
|--------------|---|-------------------|---------------------------------|

Section II--Inspector's Evaluation

10. Gravity:

A. Injury or Illness (has) (is): No Likelihood Unlikely Reasonably Likely Highly Likely Occurred

B. Injury or illness could reasonably be expected to be: No Lost Workdays Lost Workdays Or Restricted Duty Permanently Disabling Fatal

C. Significant and Substantial: Yes No

D. Number of Persons Affected:

11. Negligence (check one) A. None B. Low C. Moderate D. High E. Reckless Disregard

12. Type of Action 104e1

13. Type of Issuance (check one) Citation Order Safeguard Written Notice

14. Initial Action

A. Citation B. Order C. Safeguard D. Written Notice

E. Citation/Order Number

F. Dated Mo Da Yr

15. Area or Equipment

16. Termination Due

A. Date Mo Da Yr

B. Time (24 Hr. Clock)

Section III--Termination Action

17. Action to Terminate

18. Terminate

A. Date Mo Da Yr

B. Time (24 Hr. Clock)

Section IV--Automated System Data

19. Type of Inspection (activity code) E16

20. Event Number 6695217

21. Primary or Mill

22. AR Name Richard R. Laufenberg

23. AR Number 1013

MSHA Form 7000-3, Apr 08 (revised) In accordance with the provisions of the Small Business Regulatory Enforcement Fairness Act of 1996, the Small Business Administration has established a National Small Business and Agriculture Regulatory Ombudsman and 10 Regional Fairness Boards to receive comments from small businesses about federal agency enforcement actions. The Ombudsman annually evaluates enforcement activities and rates each agency's responsiveness to small business. If you wish to comment on the enforcement actions of MSHA, you may call 1-888-REG-FAIR (1-888-734-3247), or write the Ombudsman at Small Business Administration, Office of the National Ombudsman, 409 3rd Street, SW MC 2120, Washington, DC 20416. Please note, however, that your right to file a comment with the Ombudsman is in addition to any other rights you may have, including the right to contest citations and proposed penalties and obtain a hearing before the Federal Mine Safety and Health Review Commission.

Mine Citation/Order
Continuation

U.S. Department of Labor
Mine Safety and Health Administration



Section I--Subsequent Action/Continuation Data

| | | |
|---|---|-------------------------------------|
| 1. Subsequent Action 1a. Continuation <input type="checkbox"/> <input checked="" type="checkbox"/> | 2. Dated (Original Issue) Mo Da Yr 09/25/2014 | 3. Citation/Order Number 8834101 |
| 4. Served To Jeff Harris, Safety Manager | 5. Operator STAR MINE OPERATIONS, LLC | |
| 6. Mine REVENUE MINE | 7. Mine ID 05-03528 | (Contractor) |

Section II--Justification for Action

Continuation of 8. Condition or Practice

(12/19/2013), 8754775 (4/1/2014), 8754776 (4/1/2014), 8754778 (4/1/2014), 8754780 (4/1/2014), 8754781 (4/1/2014), 8761614 (6/30/2014), 8761624 (7/21/2014).

2.The following eleven (11) citations/orders were issued citing conditions and/or practices that contribute to explosive material hazards: 8756386 (12/5/2013), 8757021 (12/5/2013), 8792276 (12/6/2013), 8792277 (12/6/2013), 8792280 (12/6/2013), 8756392 (12/7/2013), 8756393 (12/7/2013), 8792288 (12/8/2013), 8761661 (9/10/2014), 8761662 (9/10/2014), 8761660 (9/10/2014).

3.The following five (5) citations/orders were issued citing conditions and/or practices that contribute to ventilation hazards: 8769567 (12/5/2013), 8769597 (12/7/2013), 6582222 (12/8/2013), 8792289 (12/8/2013), 8769615 (1/22/2014).

4.The following four (4) citations/orders were issued citing insufficient training practices that contributed to safety hazards: 8757029 (12/17/2013), 8757030 (12/17/2013), 8757032 (12/17/2013), 8761664 (9/10/2014). These groups of violations, taken alone or together, constitute a pattern of violations of mandatory health and safety standards in the coal or other mine which are of such nature as could have significantly and substantially contributed to the cause and effect of coal or other mine health or safety hazards.

If upon inspection within 90 days after issuance of this Pattern of Violations Notice, an Authorized Representative of the Secretary finds any violation of a mandatory health or safety standard that could significantly and substantially contribute to the cause and effect of a coal or other mine safety or health hazard, the Authorized Representative shall issue an order requiring the operator to cause all persons in the area affected by such violation, except those persons referred to in Section 104(c) of the Mine Act, to be withdrawn from, and to be prohibited from entering such area until an Authorized Representative determines that such violation has been abated. This Notice shall remain posted at the Revenue Mine until it is terminated by an Authorized Representative.

See Continuation Form

Section III--Subsequent Action Taken

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|----------------|------------------|------------------------|-------------------------------------|--|--------------------------------------|
| 8. Extended To | A. Date Mo Da Yr | B. Time (24 Hr. Clock) | <input type="checkbox"/> C. Vacated | <input type="checkbox"/> D. Terminated | <input type="checkbox"/> E. Modified |
|----------------|------------------|------------------------|-------------------------------------|--|--------------------------------------|

Section IV--Inspection Data

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|-----------------------|------------------------|-------------------------|---------|
| 9. Type of Inspection | E16 | 10. Event Number | 6695217 |
| 11. AR Name | Richard R. Laufenberg | AR Number | 1013 |
| 12. Date | Mo Da Yr 09/25/2014 | 13. Time (24 Hr. Clock) | 0800 |